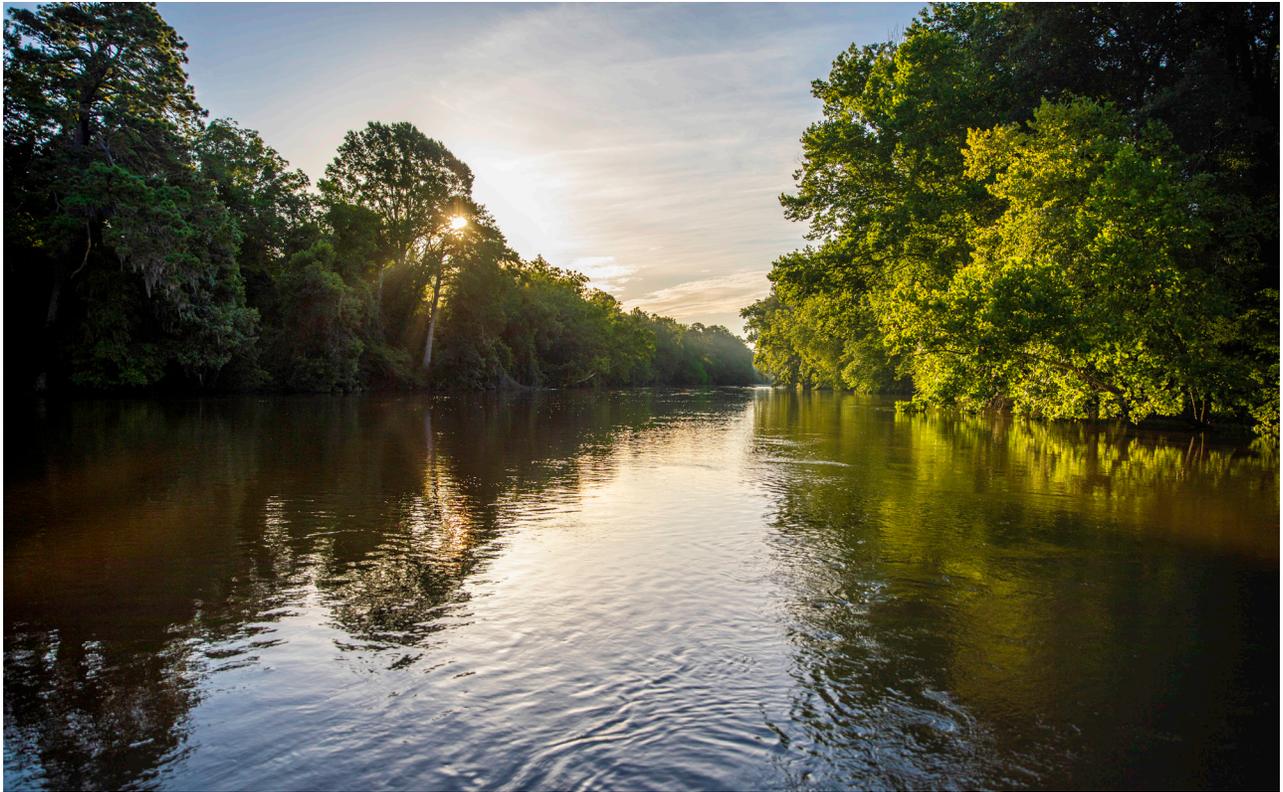




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Wastewater Annual Report

..... 2022



Helping to ensure a clean river system is our commitment.

GUC's wastewater system includes two major components: the collection system and the treatment process. Our highly-trained, state-certified staff does an excellent job with both. Wastewater collection/treatment is a 24-hour-a-day, 7-day-a-week responsibility. Ultimately, our goal is to protect both the environment and the quality of life not only for the Greenville region, but for our neighboring communities as well. Each city and town along the Tar-Pamlico River Basin is affected by the quality of water discharged from the respective wastewater treatment plants.

The Clean Water Act of 1999, passed by the NC General Assembly, requires wastewater systems to provide an annual report to their customers. This report summarizes the performance of our Wastewater Collection System and Wastewater Treatment Plant (WWTP) during the 12-month period from July 1, 2021 to June 30, 2022.

During this period, we collected, transported, and treated an average of 10.43 million gallons of wastewater per day (mgd) - a total of more than 3.807 billion gallons. We are proud of our collection/treatment system and the job we do in protecting the public health and environment, meeting regulatory requirements and accommodating the orderly growth of the region.

System Performance

During the past 12 months, the total estimated volume from all recorded overflows was 12,865 gallons or approximately 0.0004% percent of the total volume of wastewater that was collected, transported, and treated. There were a total of five overflows on our wastewater collection system. One of these overflows were due to grease, Two was the result of a pipe failure. Two overflows were the result of Contractor Damage. Three of these overflows reached surface waters and were reported in accordance with State

regulations to the NC Division of Water Resources (DWR) and news media as required. These overflows each resulted in a Notice of Violation (NOV) of the Collection System Permit. No Notice of Deficiencies (NOD) were issued by DEQ. There were no penalties assessed for any overflow. There were also no Notice of Discharge releases, which are releases to surface waters greater than 15,000 gallons.

The WWTP continued to remain compliant for all permit

requirements for the past 12 months. The average percent removal for conventional pollutants remained very high at 99.8% for oxygen-demanding pollutants and 99.9% for total suspended solids. Nutrient removal rates were also very good at 66% for total phosphorus and 85% for total nitrogen. There were no Notices of Violation issued to the WWTP by regulatory agencies during the past 12 months.

KEEPING YOU INFORMED

The NC General Assembly enacted legislation in 1999 requiring municipalities, animal operations, industries, and others who operate waste handling systems to issue news releases

when a waste spill of 1,000 gallons or more reaches surface waters. A waste spill of 15,000 gallons or more requires a news release as well as a paid public notice.

The Collection System

The network of pipes that constitutes the wastewater collection system includes over 427 miles of gravity pipeline and 93 miles of pressure pipeline ranging in size from 4" to 48" in diameter. The gravity pipelines receive flow from over 32,222 connections and transport it to one of 44 pump stations. The wastewater is then pumped via

the pump stations and pressure pipelines to the WWTP where it is treated prior to being returned to the Tar River. This network of pipelines and pump stations collects and transports over 12 million gallons of wastewater every day from homes and businesses in Greenville and parts of Pitt County.

Our wastewater collection system is operated and maintained under a system-wide Wastewater Collection System Permit (#WQCS00014) issued by the State of North Carolina Division of Water Resources. Construction of the system is accomplished through individual non-discharge permits issued by the State for each new extension.

How We Protect The System

We'd like to reduce system overflows to 0% so we work hard to protect our system. The following is an overview of the ways we try to protect our system and prevent overflows:

I/I Investigations. Infiltration/Inflow (I/I) is extraneous water that gets into the wastewater collection system—any water other than sewage. We have an extensive program that includes smoke testing, closed-circuit TV inspection, and flow monitoring to assist us in identifying areas of extraneous flow. Once we have located problem areas, we take steps to remediate the problem. During the past year, our TV crews inspected an average of more than 8,800 linear feet of sewer main each month.

Routine Pipe Cleaning. Each month, we routinely cleaned an average of more than 23,500 linear feet of sewer pipe with special high-pressure equipment designed to remove grease and other debris from the system and inspected over 1,600

manholes. This routine cleaning and inspection program further reduces the potential for system blockages and overflows.

Priority Cleaning. Portions of the wastewater collection system are more problematic than others and require more frequent cleaning. These portions of the system are cleaned a minimum of once annually to prevent blockages and/or overflows.

Fats, Oils and Grease (FOG) Program. Residual fats, oils, and grease are a by-product of food service establishments. Commercial customers that serve food or process meat, etc. are required to have grease interceptors. These grease removal devices are designed to remove animal fats and vegetable oils, leading causes of sewer line blockages. Commercial customers that service or wash motorized vehicles are also required to have sand/oil interceptors. These devices help protect the wastewater collection system by removing sediments,

oil, grease, and light petroleum products from the wastewater discharge. Staff inspected over 240 grease interceptors last year.

Education. We have an active educational campaign involving fliers, door hangers, newsletters, and advertising designed to inform the public on ways they can help us protect the sanitary sewer system. This year, that also included reaching out to large rental facilities to help educate tenants. Each year, we welcome hundreds of students who visit and tour the Wastewater Treatment Plant as part of their education. Our state-of-the-art treatment system offers a unique opportunity for young people to see how biological science applies to the real world. We have also hosted tours for individuals from the community who have an interest in seeing how the plant operates. For further information, or to schedule a tour, please call (252) 551-2066 or (252) 551-3304.



Facebook, Twitter, Instagram, and LinkedIn are four communication tools we use to keep customers, agencies, the media and the public up-to-date about GUC.

Follow us at Facebook.com/GreenvilleUtilities, Twitter.com/guc_info, Instagram.com/GreenvilleUtilities, and Linkedin.com/company/greenville-utilities.

The Treatment Process

Wastewater treatment is the biological process of removing pollutants from the water so it can be returned safely to the environment. It is the “last line of defense” against water pollution. GUC’s WWTP protects the environment from water that may contain disease-causing bacteria or other pollutants.

Our WWTP was built in 1985 with a capacity to treat 10.5 mgd. In 1995, the plant was expanded and upgraded to treat a capacity of 17.5 mgd, with a future expansion capacity to 35 mgd. The upgrade included

a state-of-the-art sustainable treatment technology known as biological nutrient removal. The complex nutrient removal system has since been optimized and now produces some of the highest quality reclaimed water in the industry.

The WWTP discharges treated effluent into the Tar River, which is permitted by the State of North Carolina under its National Pollutant Discharge Elimination System program. The discharged effluent adheres to the target limits for total nitrogen and total phosphorus

as part of our membership in the Tar-Pamlico Basin Association (TPBA).

The WWTP operates under a permit issued by the State of North Carolina, Department of Environmental Quality, Division of Water Resources. The National Pollutant Discharge Elimination Permit (#NC 0023931) allows Greenville Utilities to discharge treated water back into the Tar River. For many of the tested pollutants, the water returned to the Tar River is much cleaner than when withdrawn for use.



Stages of Wastewater Treatment

Treatment is accomplished through a three-stage process: Primary, Secondary and Tertiary.

Primary Treatment

1. Water passes through screens to remove plastics, wood, and other floating objects, as well as sand, grit, and other heavy solids.

Secondary Treatment

2. To remove any remaining solid materials in the water, compressed air (O₂) is supplied in an aeration tank to stimulate growth of helpful microorganisms, which consume organic matter in the wastewater.
3. The nutrient removal process uses bacteria to remove nutrients (like nitrogen and phosphorus) that are harmful to aquatic life.
4. A secondary clarification tank allows the microorganisms and solid wastes to form clumps and settle to the bottom. Some of this

residue is mixed with air again and reused in the aeration tank. The remaining residue is used in our beneficial reuse/recycle program.

Tertiary Treatment

5. The water then passes through a deep-bed sand filter before it is disinfected.
6. Next, the water passes through an ultraviolet disinfection system in which the light inactivates bacteria in the water so it cannot reproduce.
7. The filtered and disinfected water is then returned to the aquatic environment of the Tar River.

Biological residue (biosolids) from the treatment process is handled by our Dewatering Facility. The dewatered biosolids are mixed with organic fillers and processed to produce compost. A private compost firm turns our treatment plant process residue into environmentally-friendly, reusable material.



System Improvements

Sanitary Sewer Rehabilitation Phase IV.

This phase recently completed construction, rehabilitating mains near First and Pitt Streets, Avery Street, and the Green Mill Run outfall near Arlington Boulevard. This program inspects, prioritizes and rehabilitates the critical sewer interceptors that are the backbone of the sanitary sewer system. The selected mains were lined with a cured-in-place pipe inserted from manhole to manhole, which minimizes excavation and therefore minimizes inconvenience to the public.

Annual Sewer Improvements. Each year, Greenville Utilities funds the annual sewer improvements specifically aimed at reducing inflow and infiltration or replacing infrastructure that is near failure. This year, the improvements lined approximately 4,000 LF of concrete main.

Forlines Pump Station Improvements. This project includes upgrades to the Forlines Pump Station to accommodate growth in this service area of the GUC system. Project will include the installation of a new force main to increase capacity at the station to facilitate permitting future development. This project is currently under construction.

Frog Level Pump Station Improvements. This project includes upgrades to the Frog Level Pump Station to accommodate growth in this service area of the GUC system. Project will include upgrades to the pump station to improve capacity. This project is currently in the preliminary design phase.

Green Street Pump Station. This project includes the design and construction of a new duplex pump station and force main to intercept and relocate flow out of a portion of the existing North Tar River Outfall. This project will eliminate a segment of the outfall located within the Tar River Floodway that

contributes a significant amount of Infiltration and Inflow to our WWTP. Final design is complete for this project and construction is pending.

WWTP Clarifier Improvements. GUC's secondary treatment capacity has been reduced due to failure of clarifier #1 located on the North Plant side of the WWTP. The proposed project will include the construction of two new 125-foot diameter secondary clarifiers at the South Plant to restore existing capacity.

WWTP Headworks Improvements. This project includes critical repairs to structural, electrical, and mechanical components of the WWTP headworks facility. Rehabilitation work is required due to the exposure of hydrogen sulfide over the years the facility has been in operation. It is important these repairs are made for continued reliable operation of the headworks facility. This project is currently under construction.

Bethel Wastewater System Improvements. This project includes the design and construction of a new Bethel North Pump Station and Bethel Main Pump Station as well as various point repairs to gravity mains and manholes throughout the system. These improvements will provide a system that meets GUC's standards and provides conformity with the GUC system. These improvements are critical for acquisition into the GUC system. This project is currently in the final design phase.

Southeast Area Sewer Extensions. This project will construct a pumpstation and sewer infrastructure to provide sewer service to approximately 525 acres in the southeast area of our service area. This is near Hollywood Crossroads, DH Conley High School, and Hope Middle School.

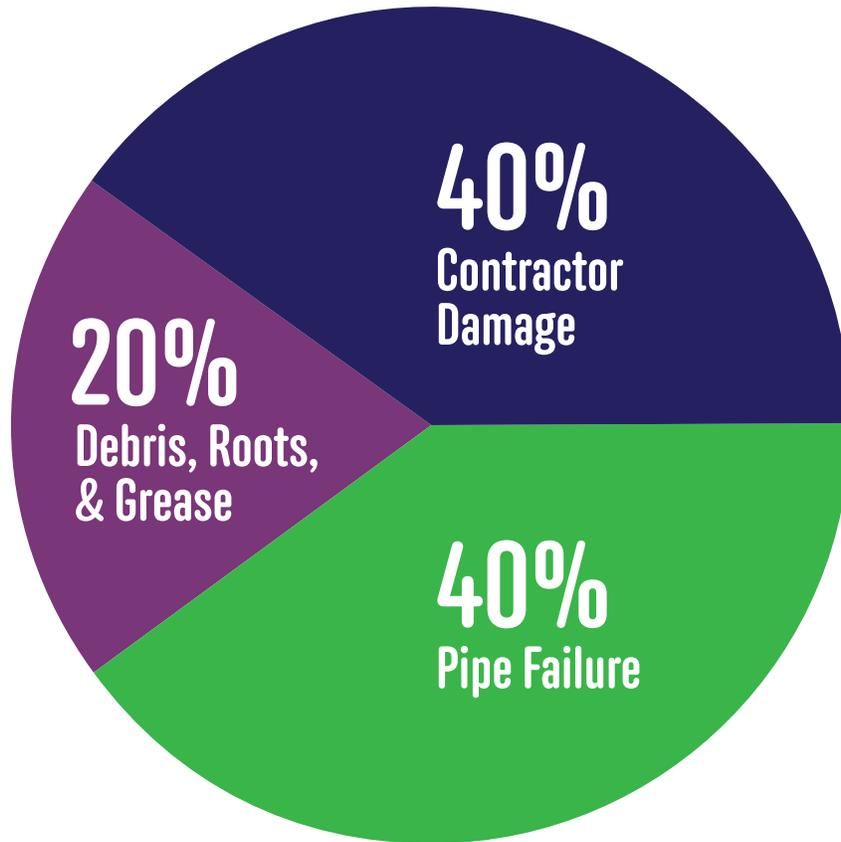
Help Prevent Overflows

Essentially, a wastewater collection system is like a transportation highway. A series of pumps and pipes transports wastewater from our customers to the Wastewater Treatment Plant. We must do all we can to make sure “traffic” isn’t allowed to back up. On the highway it would be called a traffic jam. In our case, when “traffic” backs up, it’s called an

overflow. Overflows are bad for the environment and can result in stiff penalties from state regulators.

Most overflows occur when a blockage prevents the normal flow of wastewater. This causes a build-up in the pipe that can eventually spill out of the top of a manhole or clean-out. Historically, the majority of overflows on our

system are caused by blockages, which often occur as a result of improper disposal of grease, flushable wipes, and other debris. Some overflows are caused by excessive inflow and infiltration or leaks into the sewer system. In addition, some problems are caused by tree roots, pipe failure, or pipes damaged by private utilities contractors.



FY 2021-22 Causes of Overflows

Cease the Grease

Grease is a real “pain in the drain” because it can clog sewer lines, which can lead to sewer spills. GUC does everything it can to prevent sewer spills, but we can’t do it alone. We need your help!

The best way you can “cease the grease” is to never pour grease (things like oil, butter, margarine, shortening, pan drippings, and sauces) down the drain. Instead, let it cool down, collect it in a container—like a used soup can or mayonnaise jar—and throw it away in the trash.

And don’t believe your friends who say (1) it’s okay to pour grease down the drain as long as you run the water at the same time, or (2) it’s perfectly fine to dump grease if you use your garbage disposal to break it up. These are myths. It’s never okay to pour any type of grease down the drain.

Here are some more ways to help prevent sewer spills:

- Wipe or scrape your dishes before washing them.

- Remove excess oil from pots and pans with a paper towel and throw away the towel in a trash can.

- Use strainers in sink drains to collect food scraps and throw away the scraps in the trash.

Thanks for your help, and please spread the word about how important it is to “cease the grease.” Together, we can protect our sewer system and the environment. For more information, call (252) 551-1551.



Call (252) 329-2199 to get a Cease the Grease can lid.



Flushables and Your Wastewater System

Human waste and toilet paper should be the only things going down the toilet. Unfortunately, over the years, some people have turned the toilet into a trash can; from medications and sanitary products to deceased pet fish and cigarette butts, if it fits, people flush it.

Flushing these types of items down the toilet unnecessarily wastes water (up to five gallons of water with every flush), causes blockages in home plumbing and the public wastewater system, and most importantly can result

in huge impacts on our sewer system, the environment, and the water we strive to protect.

Below is a list of items that people commonly flush that should NOT be going down the toilet:

- ✦ Sanitary Products
- ✦ Paper Towels
- ✦ Diapers
- ✦ Baby Wipes
- ✦ Facial Tissues
- ✦ Condoms

- ✦ Dental Floss
- ✦ Prescription/Over-the-Counter Medications

All of these items are made of materials that don't break down and can cause blockages and overflows. The trash is the proper place for the disposal of these items.

For more information about what you can do to protect the wastewater system and the environment call, (252) 551-1551.

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