

**GREENVILLE UTILITIES COMMISSION**

**QUESTIONS AND ANSWERS FOR RFB 22-63  
MULTIPLE HIGH PRESSURE GAS FACILITIES – Radiographic X-Ray Services**

**SEPTEMBER 21, 2022**

- 1) Does the commission require a certified technician to be onsite (9a-5p) for the approximated 30 days of construction? Or is there a specific time frame that can be discussed per day/ week for the services to be provided?

The technician does not have to be on-site for the entire 30-day period; however, the Radiographic firm shall coordinate with the welder to be on-site when testing of welds is required.

- 2) Do you require the company providing the imaging services to be licensed to interpret the images taken? Or will the Commission have someone on staff able to provide this service?

It is the responsibility of the testing firm to both prepare and interpret the images. The testing shall be conducted in accordance with the requirements of ANSI B31.8 – Gas Transmission and Distribution Piping Systems (2018) and API 1104 (20<sup>th</sup> edition, 2005) – Welding of Pipelines and Related Facilities.

- 3) Does the company providing the imaging services have to hold any specific certifications/licenses to provide services?

The company shall have 5 years practical experience and successful history in Radiographic (X-ray) testing and shall supply references upon request. The company shall possess and supply the applicable license to perform the work as herein described and as specified by the State of North Carolina.